

**TURTLE NECK / MOCK TURTLENECK SWEATER**

1. **GENERAL:** It is the intent of this specification to describe the minimum requirements for the Turtleneck / Mock Turtleneck Sweater to be purchased by the City of Milwaukee for the Police Department.

All items, details of constructions, services or features not specifically mentioned which are regularly furnished in order to provide Turtle Neck shall be furnished at the bid price and shall conform in strength, quality and workmanship to that usually provided by practice indicated in this specification.

II. **DETAILED REQUIREMENTS:**

A. **FABRIC:**

Machine washable 10-10.5 oz. per linear yard 4-way stretch jersey knit fabric composed of 90% cotton / 10% spandex with 3XDRIY® comfort technology. Dyed with reactive dyes for maximum color retention. (Color: see specified garment color)

B. **TRIM:**

Interlining: 100% polyester stretch fusible. Tape reinforcement: Quick stretch elastic, 0.25 inches wide

C. **COLLAR:**

1. **Turtleneck**

Approximately 4 - 5 inches tall, 10-10.5 oz. per linear yard 4-way stretch jersey knit fabric composed of 90% cotton / 10% spandex with 3XDRIY® comfort technology.

2. **Mock Turtleneck**

1.75 inches tall (plus or minus 0.25 inches), 10-10.5 oz. per linear yard 4-way stretch jersey knit fabric composed of 90% cotton / 10% spandex with 3XDRIY® comfort technology.

D. **COLOR:**

Black - The fabric shall be dyed with reactive dyes for maximum color retention.

E. **EMBLEM:**

Shirt shall have embroidered on the collar a reduced replica of the Milwaukee Police badge, silver color for officers, sergeants and lieutenants, gold color for captains,

deputy inspectors, inspectors, assistant chiefs, and chief. The initials "M.P.D." shall be embroidered to the right of the badge (when looking at the badge), using the same color as used for the badge. Badge shall be positioned 1 inch to right (when looking at the badge) from the center of shirt front. Sample of embroidered badge and initials must be submitted to Director of Training Academy for final approval by vendor prior to embroidery of turtlenecks / mock turtlenecks.

F. LABELING:

Garments shall be permanently labeled with brand, origin, size, care, and contents.

G. OTHER FEATURES:

The Turtleneck / Mock Turtleneck Sweater shall be close-fitting pullover style with set in shoulder seams reinforced with specified tape. Turtleneck / Mock Turtleneck self-fabric collar and cuffs reinforced with one ply of stretch fusible interlining. Extra-long length to stay tucked in.

H. SEAM CONSTRUCTION:

All Turtleneck / Mock Turtleneck Sweater joining seams shall be stitched using an overlock machine. The seam attaching the turtleneck / mock turtleneck to the body and the bottom hem shall be straight and clean with thread ends trimmed.

I. STANDARD SIZE RANGE:

Unisex Regular Length; S-3XL

III. BRAND:

Turtleneck - Blauer #8100X or equal.

Mock Turtleneck – Blauer #8110X or equal.